SET 1:
3 across, 3 down.
Left and top margin $=13.25 \mathrm{~mm}$
Step across $=98.5 \mathrm{~mm}$
Step down $=70.5 \mathrm{~mm}$
SET 2:
Exact repeat of SET 1 but 225mm down, as indicated by the dotted line below.


